**Matreial Data Sheet** 

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T7040GF 10TF HF

## **Material Description:**

Tepla ® T7040GF 10TF HF is a polyetheretherketone (PEEK) product filled with 40% glass fiber and 10% PTFE.Characteristics include:Lubricated,High Flow,Chemical Resistant.

General			
Material Status	<ul> <li>Commercial: Active</li> </ul>		
Availability	Asia Pacific		North America
	• Europe		Latin America
	Middle East		Africa
Filler/Reinforcement	<ul> <li>Glass Fiber, 40% Filler by W</li> </ul>	eight	
Additive	PTFE Lubricant: 10%		
	High Heat Resistance		Chemical Resistant
Features	Hydrolysis Resistant		Good Dimensional Stability
	Flame Retardant		Electrical Insulation
	Wear Resistant		Lubricated
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Dhysical Proportios	Typical Value	Unit	Tort Motho
Physical Properties	Typical Value	Unit	Test Method
Specific Gravity	1.71	g/cm <sup>3</sup>	ASTM D79
Molding Shrinkage-Flow (3.20mm)	0.1 to 0.2	%	ASTM D95
Moisture Content	0.1		
Mechanical Properties	Typical Value	Unit	Test Metho
Tensile Modulus	14900	MPa	ASTM D63
Tensile Strength	195	MPa	ASTM D63
Tensile Elongation(Yield)	2 to 3	%	ASTM D63
Flexural Modulus	15500	MPa	ASTM D79
Flexural Strength	279	MPa	ASTM D79
Impact Properties	Typical Value	Unit	Test Method
Notched Izod Impact (3.2mm)	115	J/m	ASTM D25
Unnotched Izod Impact (3.2mm)	809	J/m	ASTM D23
Officielled Izod Impact (3.2mm)	003	J/111	ASTIVI D401.
Flammability	Typical Value	Unit	Test Metho
Flame Rating (1.5 mm)	V-0		UL 9
Electrical Properties	Typical Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	ASTM D25
Volume Resistivity	> 1.0E+14	ohms·cm	ASTM D25
Additional Information			
Primary Additive	40	%	
Primary Additive	40	90	
Processing Information	Typical Value	Unit	
Drying Temperature	149	$^{\circ}$ C	
Drying Time			
Drying nine	3	hr	
Dew Point	-29	nr °C	
Dew Point	-29	$^{\circ}$	

Notes: Desiccant Type Dryer Required.

### NFD ADVANCED COMPOSITES

Tepla® T7040GF 10TF HF

### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard.

在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

#### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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#### **CONTACT:**

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